

Installation Instructions

S-5![®] Warning! Please use these products responsibly! Visit our website or contact your S-5! distributor for available load test results. The user and/or installer of these parts is responsible for all necessary engineering and design to ensure the TopFix CorruBracket-AU™ has been properly spaced and configured and the proper fasteners or rivets have been selected for your specific application.

Notice to S-5! product users: Due to the many variables involved with specific panel products, climates, snow melt phenomena, and job particulars, the manufacturer cannot and does not express any opinions as to the suitability of any S-5! assembly for any specific application and assumes no liability with respect thereto. S-5! products are tested for ultimate holding strength on various profile types and materials. This information is available from the S-5! website: www.S-5.com. This document is an installation guide only and the photographs and drawings herein are for the purpose of illustrating installation tools and techniques, not system designs.

TopFix CorruBracket-AU is designed specifically for the Australian, Asian, and African markets and is compatible with 16–18 mm corrugated roofing profiles. Designed to prevent penetration from occurring in the profile valley, TopFix CorruBracket-AU is affixed to the crest of the corrugation, leaving the valleys free of holes, further protecting against leaks!

Tools Needed

- Screw Gun or Riveting Tool
- Rag
- String Line
- Tape Measure

TopFix CorruBracket-AU is mounted directly into the crest of the corrugation with proper sheet metal screws or bulb rivets. Check with your distributor for the proper fasteners as this can vary with the application.

To ensure brackets are installed in a straight line, install a single TopFix CorruBracket-AU on each end of the roof at a measured, consistent distance from the bottom edge of the roof. Use a string line between the two brackets. Mount the remaining TopFix CorruBracket-AU along the string line, directly into the roof. Do not remove the EPDM rubber gasket as this is for water-tightness weather-proofing.

To Install TopFix CorruBracket-AU™ and TopFix CorruBracket-AU™ Mini

1. Determine the location of assembly.
2. The only surface preparation necessary is to simply wipe away excess oil and debris.
3. Secure the TopFix CorruBracket-AU (or its mini counterpart) directly into two adjacent crests of the roof corrugation by driving the appropriate screws into the six (or two if installing the mini) pre-punched holes, or pre-drilling the proper sized hole through the pre-punched holes and riveting with bulb-type rivets. To achieve testing holding strength, secure the TopFix CorruBracket-AU by using all six (or two for the mini) pre-punched hole locations, being careful not to over-tighten. The TopFix CorruBracket-AU is now ready to install other ancillaries, such as the S-5-PV Kit, using the top M8 hole.

S-5![®] Warning! Please use this product responsibly!

Products are protected by multiple U.S. and foreign patents. For published data regarding holding strength, fastener torque, patents and trademarks visit the S-5! website at www.S-5.com.

Copyright 2013, Metal Roof Innovations, Ltd. S-5! products are patent protected.

S-5! aggressively protects its patents, trademarks, and copyrights. Version 071613.

These instructions are for use by those experienced in the trade. Always follow appropriate safety precautions and use appropriate tools.

