General Notes:
1. S-5-T Mini Clamp
2. S-5-T Mini Insert
3. 3/8-24 Stainless Steel Round Point Setscrew (3/16 Hex Drive)
4. M8-1.25 Stainless Steel Hex Flange Bolt (13mm Socket)
5. Example roof

M8-1.25 Threaded Hole

3/8-24 Threaded Hole

FOR STANDING SEAM SPECIFIC MECHANICAL LOAD TEST INFORMATION AND CLAMP INSTALLATION INFORMATION PLEASE VISIT: WWW.S-5.COM

MATERIAL: 6061 T6 Al
EST. ASSEMBLY WEIGHT: 0.302 lbs

S-5-T Mini Clamp:
1. 3/8-24 x .800" Setscrew: 0.0345 lbs
2. M8-1.25 x 16 mm Bolt: 0.212 lbs

METAL ROOF INNOVATIONS, LTD.
8455 TABLE BUTTE RD
 COLORADO SPRINGS, CO 80908
719-495-0518
719-495-0045 (FAX)

S-5!® PRODUCTS ARE PROTECTED BY MULTIPLE U.S. AND FOREIGN PATENTS.
VISIT OUR WEBSITE AT WWW.S-5.COM FOR COMPLETE INFORMATION ON PATENTS AND TRADEMARKS.