1. SNAP THE X-CLIP III TO NEX PIPE

2. TURN THE X-CLIP III DOWN

3. MAKE SURE THE RUBBER FOOT OF X-CLIP III ENGAGES ROOF PANEL AND TIGHTEN THE SCREW

**Notes**

1. X-CLIP III
2. RUBBER FOOT "TOE"
3. #14 x 7/8" STAINLESS SELF-DRILLING SCREW
4. NEX PIPE CROSSMEMBER
5. XGARD
6. M10 STAINLESS HEX FLANGE BOLT
7. TOP OF THE SEAM

**Material:**

6000 SERIES AL

**Supplied Hardware:**

- 2.500
- [51]
- [76]

- Ø 2.1

**Other:**

- METAL ROOF INNOVATIONS, LTD.
  8655 TABLE BUTTE RD
  COLORADO SPRINGS, CO 80908
  719-495-0518
  719-495-0045 (FAX)

**Notes:**

Metal Roof Innovations, Ltd. (licensor of S-5!® Technology) aggressively prosecutes patent infringement.

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